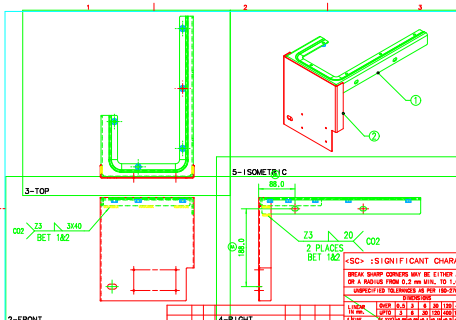




UNSPECIFIED TOLERANCES FOR ASSY.

1. GENERAL TOLERANCE	
0 - 300	±0.3
300 - 500	±0.4
500 - 1000	±0.5
2. ANGULAR TOLERANCE	±1°

PROCUREMENT CONDITION

PART NO.	730091
DATE/REVISION	DATE METAL WITH DCL 08/06/09
APPLICATION	
BY/ENDORSEMENT	PREPARED AS PER T&M 200 0030
REVISION	E.T.S. AS PER T&M 200

3. VTU COVER VERTICAL	DETAIL/REVISION	DATE/REVISION	DATE/REVISION	DATE/REVISION
1. VTU COVER TOP SHEET	DATE/REVISION	DATE/REVISION	DATE/REVISION	DATE/REVISION
NO.	PART NO.	MATERIAL	QTY.	MT. (kg)

NOTE:-

PART MUST BE FREE FROM FRACTURE, FLASK & SWAP MARKS AND ANY SURFACE IMPURITIES, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING, SCORING MARKS AND BURNING.

UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.

③ TOTAL DCL WELDING LENGTH=188mm (AS PER T&M 200)

<SC> : SIGNIFICANT CHARACTERISTICS ▽ : CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.
UNSPECIFIED TOLERANCES AS PER ISO-2768-11:2008

DIMENSIONS									
LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000
± FINE (1/1000)	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
± MEDIUM (1/100)	0.001	0.001	0.002	0.005	0.010	0.020	0.040	0.080	0.150
± COARSE (1/10)	0.005	0.005	0.010	0.020	0.040	0.080	0.150	0.300	0.600
± VERY COARSE (1/5)	0.010	0.010	0.020	0.040	0.080	0.150	0.300	0.600	1.200

ANGULAR	OVER	0.5	3	6	30	120	400	1000	2000
± FINE	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
± MEDIUM	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
± COARSE	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
± VERY COARSE	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC. NO. : PART NO. :
500000002958 007537616C91

PART NAME : VTU COVER ASSY

MATERIAL : HEAT TREATMENT :

NAME SIGN DATE FIRST USED TROL. MOD.

DESIGNER DOK SCALE 8000 2ND/4RD

CHECKER AH SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT : 2.2 kg.

APPR. BY SD ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE

E.R. NO.	LET	LOC	REVISIONS	DSHR	ORL	APPR.	DATE
AD			PRODUCTION RELEASE				
AC	C3		PART NO.2 UPDATED	DVK	AH	SD	08/06/09
AB	C3		PART NO.1 UPDATED	DVK	AH	SD	08/06/09
AA	B2		DIM 73.0 DELETED				
AA	C2		WELDING LENGTH 188 WAS 200				
AA	B2		DIM 73.0 DELETED				
AA	B2		DIM 188.0 WAS 158.0				
AA	C3		DRG. REVISED	ATUL	AH	DVK	08/06/09